' INT NATIONAL SEARCH REPORT

A. CLASSII	CLASSIFICATION OF SUBJECT MATTER PC 7 B23K26/34							
According to International Patent Classification (IPC) or to both national classification and IPC								
B. FIELDS	SEARCHED							
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) I PC 7 B23K								
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched								
Electronic data base consulted during the International search (name of data base and, where practical, search terms used) EPO-Internal, PAJ, WPI Data								
			,					
C. DOCUME	ENTS CONSIDERED TO BE RELEVANT							
Category °	Citation of document, with indication, where appropriate, of the rele	vant passages	Relevant to claim No.					
Α	DE 199 03 436 A (FRAUNHOFER GES F 24 August 2000 (2000-08-24) the whole document	1						
х	PATENT ABSTRACTS OF JAPAN vol. 1999, no. 02, 26 February 1999 (1999-02-26) & JP 10 296470 A (NISSAN MOTOR CO 10 November 1998 (1998-11-10) abstract	1						
х	US 5 233 150 A (BRAUN OLIVIER ET 3 August 1993 (1993-08-03) column 2, line 59 - line 63; figu	1						
А	DE 195 47 903 C (MOTOREN TURBINEN 20 March 1997 (1997-03-20) cited in the application the whole document	1-3,5						
Furti	ther documents are listed in the continuation of box C.	X Patent family members are listed in	n annex.					
° Special ca	tegories of cited documents :		and the sale of th					
"A" document defining the general state of the art which is not considered to be of particular relevance invention								
filling date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document is combined with one or more other such document.								
other means "P" document published prior to the international filing date but later than the priority date claimed "A" document member of the same patent family								
Date of the actual completion of the international search Date of mailing of the international search report								
1	.6 December 2004	0 8 04 2005						
Name and r	mailing address of the ISA European Patent Office, P.B. 5818 Palentlaan 2 NL - 2280 HV Rijswijk	Authorized officer						
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Aran, D						

Form PCT/ISA/210 (second sheet) (January 2004)

INTERNATIONAL SEARCH REPORT

International application No. PCT/ DE2004/001702

Box I	Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)					
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:						
1.	Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:					
2.	Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:					
3.	Claims Nos.:					
, LJ	because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).					
Box II	Observations where unity of invention is lacking (Continuation of item 2 of first sheet)					
This Inte	emational Searching Authority found multiple inventions in this international application, as follows:					
	see the Supplemental Sheet					
1.	As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.					
2.	As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.					
3.	As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:					
	·					
4.	No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-10					
Remark	The additional search fees were accompanied by the applicant's protest. No protest accompanied the payment of additional search fees.					
	1.0 process decompanies are payment of auditional search lees.					

Form PCT/ISA/210 (continuation of first sheet (1)) (July 1992)

INTERNATIONAL SEARCH REPORT

International application No. PCT/ DE2004/001702

The International Searching Authority has determined that this international application contains multiple (groups of) inventions, namely

1. Claims 1-10

method of fabricating and/or repairing components by means of laser powder cladding using a base body that is at least in sections enclosed by the deposition welded powder material.

2. Claims 11, 12

method of fabricating and/or repairing components by means of laser powder cladding using different powder materials.

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"INT NATIONAL SEARCH REPORT

information on patent family members

International Application No PCT/DE2004/001702

رر	Patent document cited in search report		Publication date		Patent family member(s)	Publication date
	DE 19903436	Α	24-08-2000	DE	19903436 A1	24-08-2000
	JP 10296470	Α	10-11-1998	NONE		
	US 5233150	A	03-08-1993	AT EP ES JP NO US	169850 T 0496181 A1 2120414 T3 4336304 A 920259 A RE35756 E	15-09-1998 29-07-1992 01-11-1998 24-11-1992 22-07-1992 31-03-1998
	DE 19547903	С	20-03-1997	DE FR GB US	19547903 C1 2742688 A1 2308321 A ,B 5701669 A	20-03-1997 27-06-1997 25-06-1997 30-12-1997